



SPS
Experience Our Commitment

"New"

Pre-Pro Rigid part# **PPR**
Pre-Pro Flexible part# **PPF**
(Pre-Promoted Polyester Resin)

Rigid: Use 3 to 5% catalyst (part# CA1) depending on the desired gel time and room temperature.

• **Rigid Example:** If a technician uses 200 grams of PPR with 10 grams of CA1 at 70°, the technician will have about 5 minutes before it gels and 13 minutes until it can be trimmed, your time may vary.

Flexible: This Resin works best when mixed with the Pre-Pro Rigid to get your desired flexibility.

• **Flexible Example:** If a technician uses 60 grams of Pre-Pro Rigid and 40 grams of Pre-Pro Flexible with 5 grams of CA1 at 70°, the technician will have about 7 minutes before it gels and 15 minutes until it can be trimmed, your time may vary.

Facts you should know about Polyester Resin.

- Fact #1.** Pre-Pro Polyester Resin does not require you to handle 402 Diethylaniline-N,N (the promoter) as does original 4110 and 4134 Polyester Resin.
- Fact #2.** Diethylaniline-N,N has the following potential health effects:
Rapidly absorbed through the skin and lungs - effects may be delayed. May cause eye, skin, and respiratory tract irritation; central nervous system depression with nausea, dizziness, and headache; blood effects with blue fingers, nail beds, lips, nose, and ear lobes progressing to coma and death.
- Fact #3.** Pre-Pro Polyester and its catalyst must ship in two separate containers with one HAZMAT charge. When ordering 4110, ATC paste and 402 promoter The Department of Transportation mandates that all three components ship in separate containers with three separate HAZMAT charges. See example orders below.
- Fact #4.** Pre-Pro Polyester has the same properties and gel time as the original 4110.
- Fact #5.** As supplies of 4110, 4134 and its components run out, SPS will no longer offer them.

*Pre-Pro Polyester Resin

PART#	DESCRIPTION	QUANTITY	PRICE
PPR	Pre-Pro Polyester Resin	1gal.	29.59
CA1	Catalyst	1tube	4.00
BOX#	HAZMAT CHARGE	SHIPPING	PRICE
1 of 2	20.00	5.54	25.54
2 of 2	0	4.00	4.00
* Note: This order represent SPS list price and UPS ground shipping from SPS Alpharetta, GA to Oklahoma City, OK.			PRODUCT SHIPPING 33.59
			29.54
Order total			63.13



*Original 4110 Polyester Resin

PART#	DESCRIPTION	QUANTITY	PRICE
4110	Polyester Resin	1gal.	36.00
02100125	Lupercio ATC Paste	1lb.	16.05
402	Diethylaniline Promoter	1/2pt.	16.00
BOX#	HAZMAT CHARGE	SHIPPING	PRICE
1 of 3	20.00	5.54	25.54
2 of 3	20.00	4.54	24.54
3 of 3	20.00	4.96	24.96
* Note: This order represent SPS list price and UPS ground shipping from SPS Alpharetta, GA to Oklahoma City, OK.			PRODUCT SHIPPING 68.05
			75.04
Order total			143.09



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